



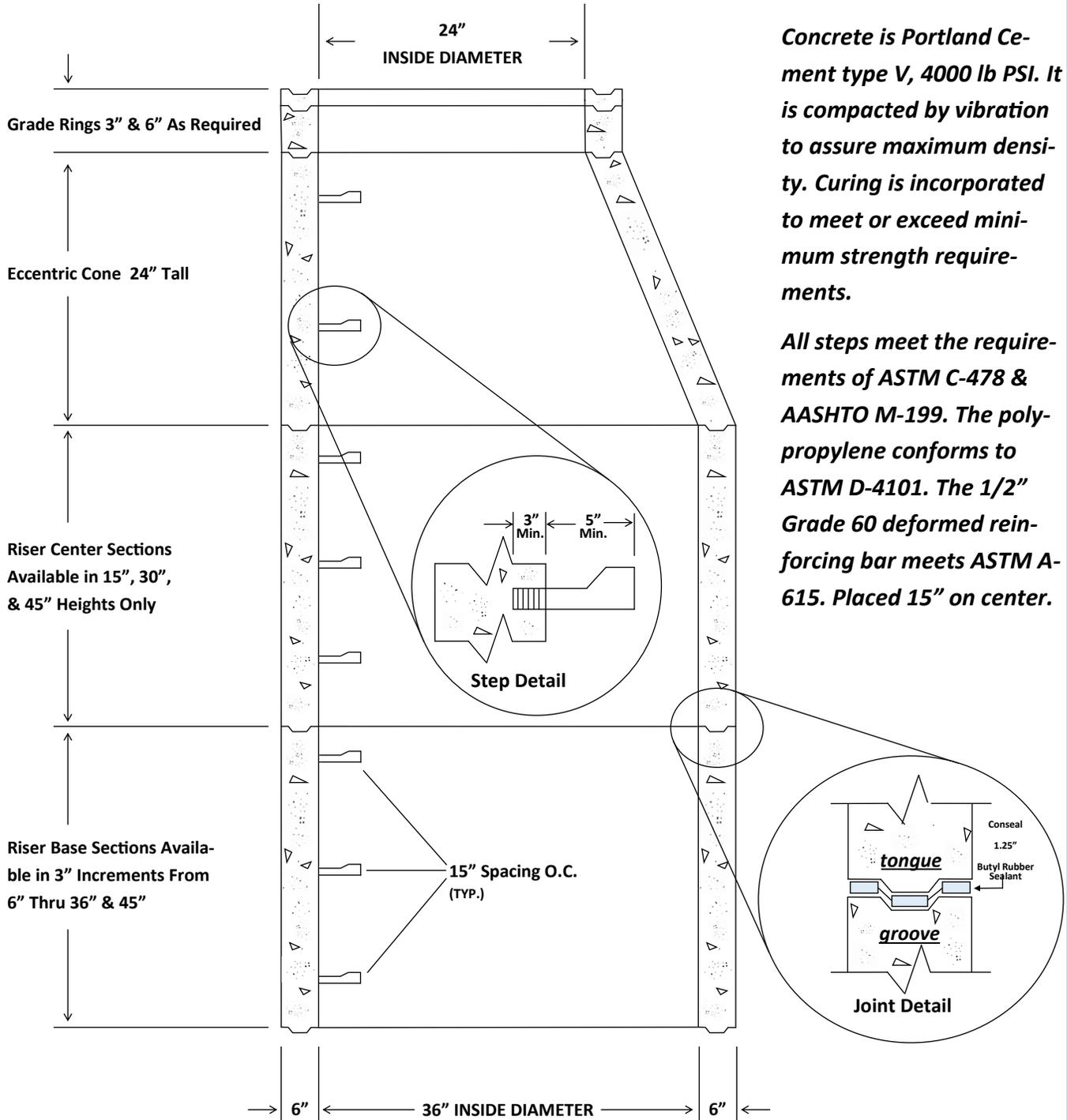
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**Engineering Notes:**

*Dimensional tolerances, method of manufacture, reinforcing steel and concrete shall conform to ASTM C-478.*

*Concrete is Portland Cement type V, 4000 lb PSI. It is compacted by vibration to assure maximum density. Curing is incorporated to meet or exceed minimum strength requirements.*

*All steps meet the requirements of ASTM C-478 & AASHTO M-199. The polypropylene conforms to ASTM D-4101. The 1/2" Grade 60 deformed reinforcing bar meets ASTM A-615. Placed 15" on center.*



**MANHOLE BUILDERS SHAFTING WITH STEPS**